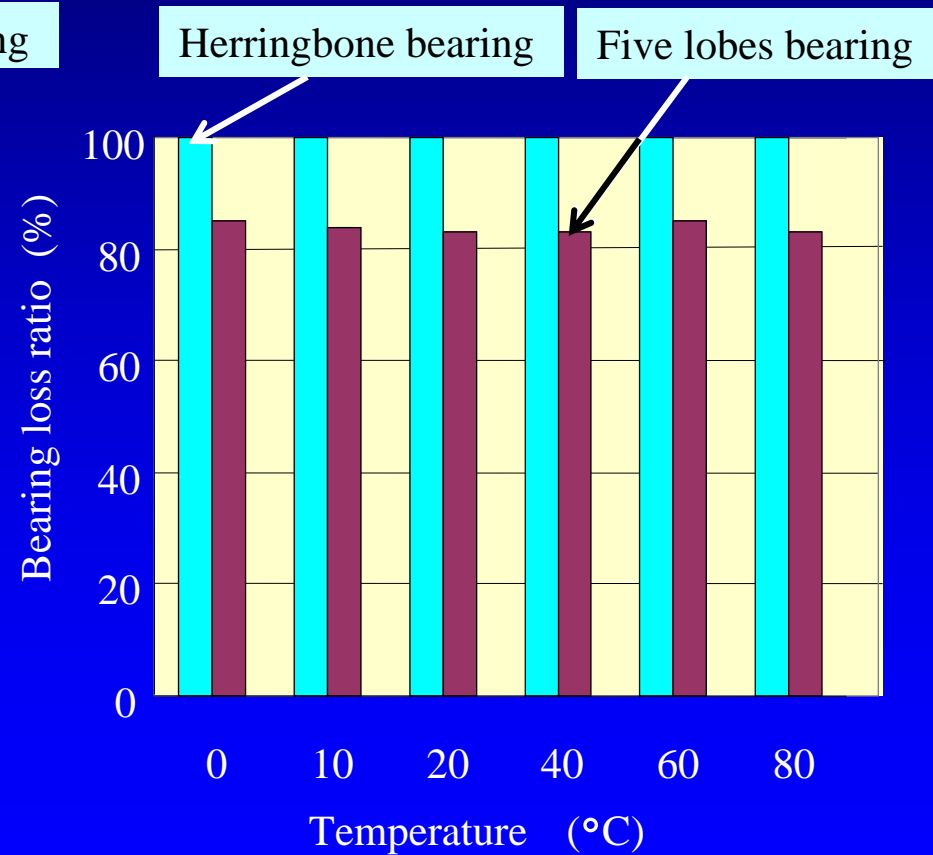
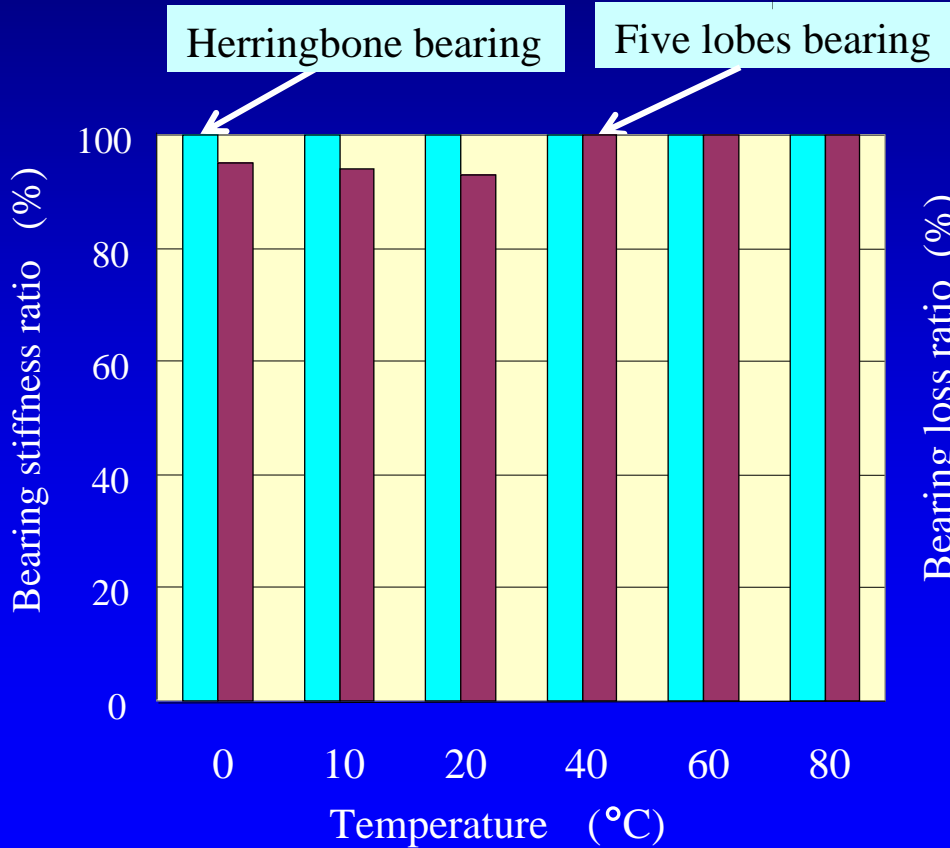
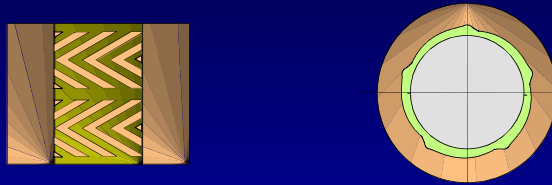
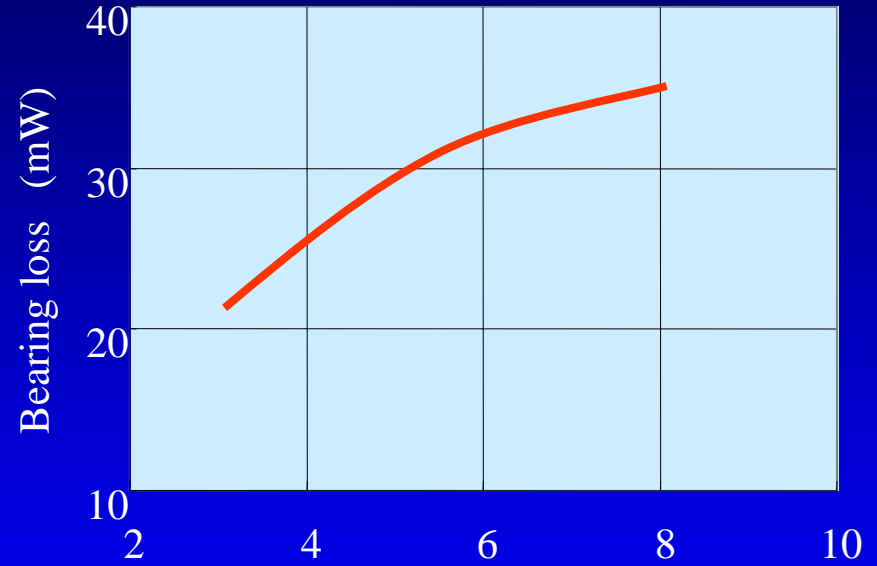
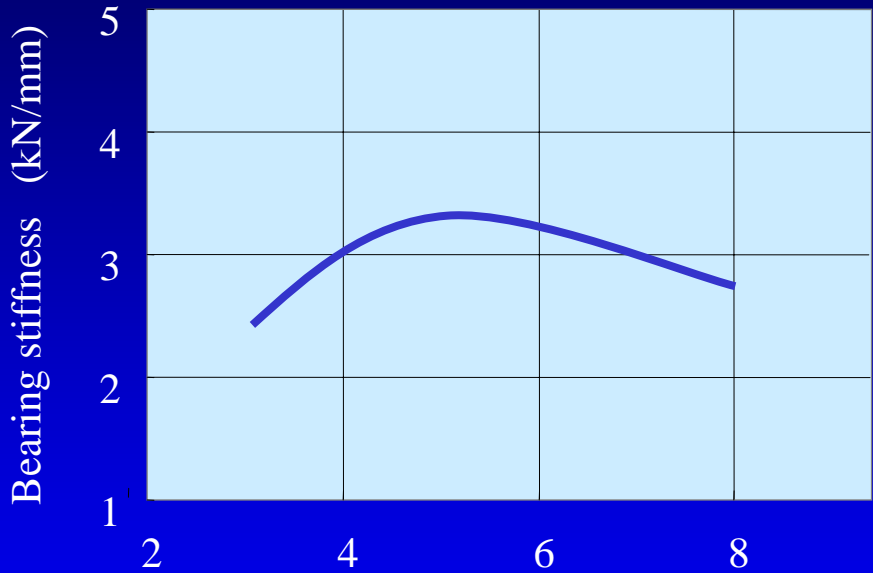


Comparison of bearing stiffness and bearing loss(2) (calculation)



Comparison of bearing stiffness and bearing loss (multi-lobes bearing)



Number of lobes

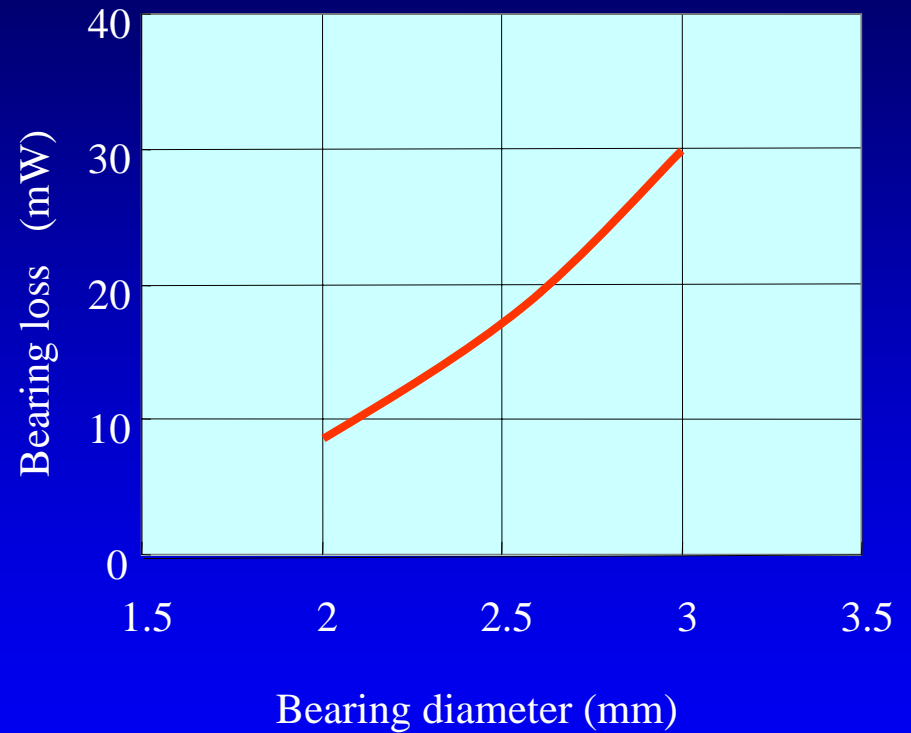
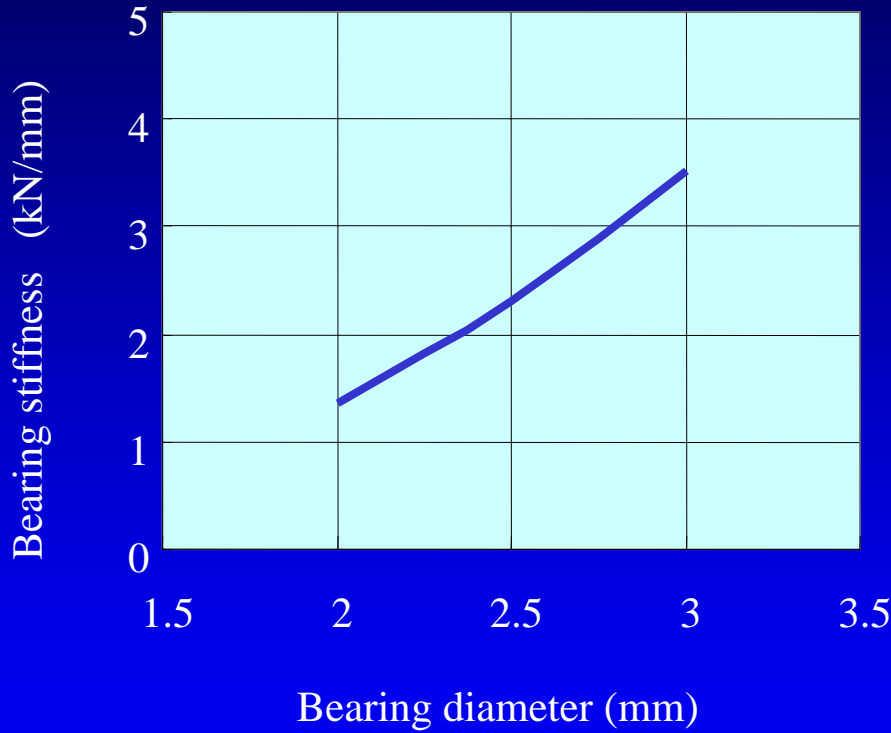
Number of lobes

Bearing diameter: 3mm Width: 1.6mm

Clearance: 0.003mm

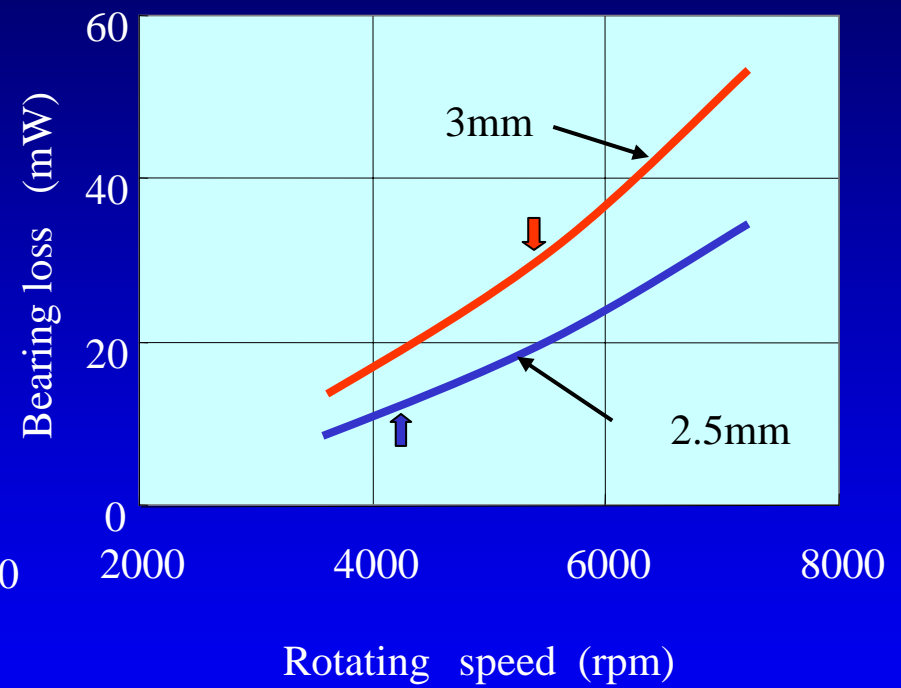
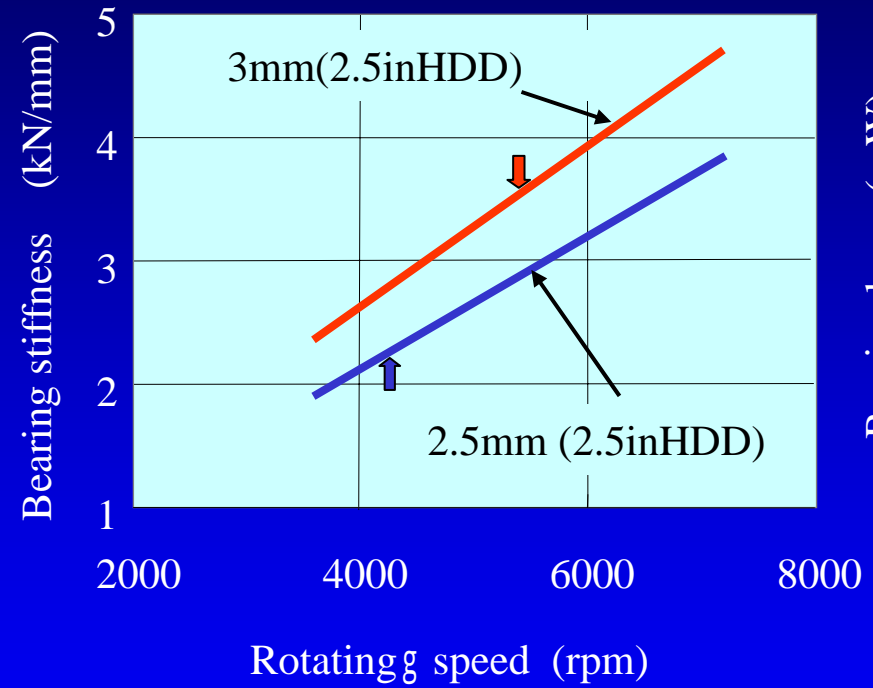
Rotating speed: 5400rpm Temperature: 60°C

Bearing stiffness and loss of five lobes bearings(1)



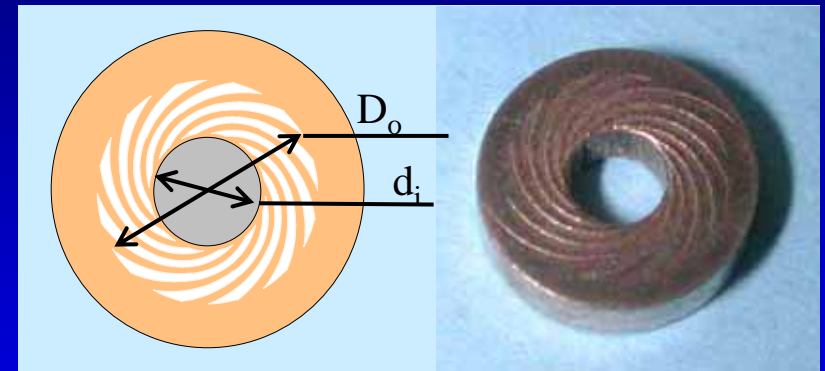
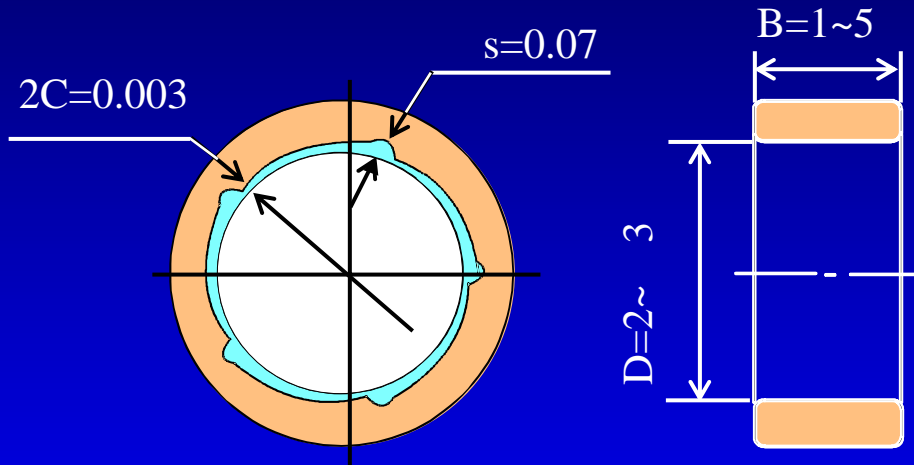
Width: 1.6mm Clearance: 0.003mm
Rotating speed: 5400rpm Temperature: 60°C

Bearing stiffness and loss of five lobes bearings(2)



Bearing diameter : 2.5mm Width : 1.6mm (1.8inHDD)
 : 3mm Width : 1.6mm
 (2.5inHDD) Clearance: 0.003mm Temperature: 60°C

Application of multi-lobes bearings for HDD



Radial bearings

2.5in HDD: $D= 3$ mm $B=4.8$ mm
 1.8in HDD: $D= 2.5$ mm $B=2$ mm

Thrust bearings

2.5in HDD: $D_o = 5$ mm $d_i=3$ mm
 1.8in HDD: $D_o = 4.5$ mm $d_i=2.5$ mm

Conclusions

Features of our developed bearing technologies are as follows.

1) 5 lobes bearings :

High bearing stiffness and low bearing loss.

2) HMF bearing unit:

The best for downsizing of HDD

3) Our developed precise manufacturing technology and bearing materials:

50% or less of conventional cost