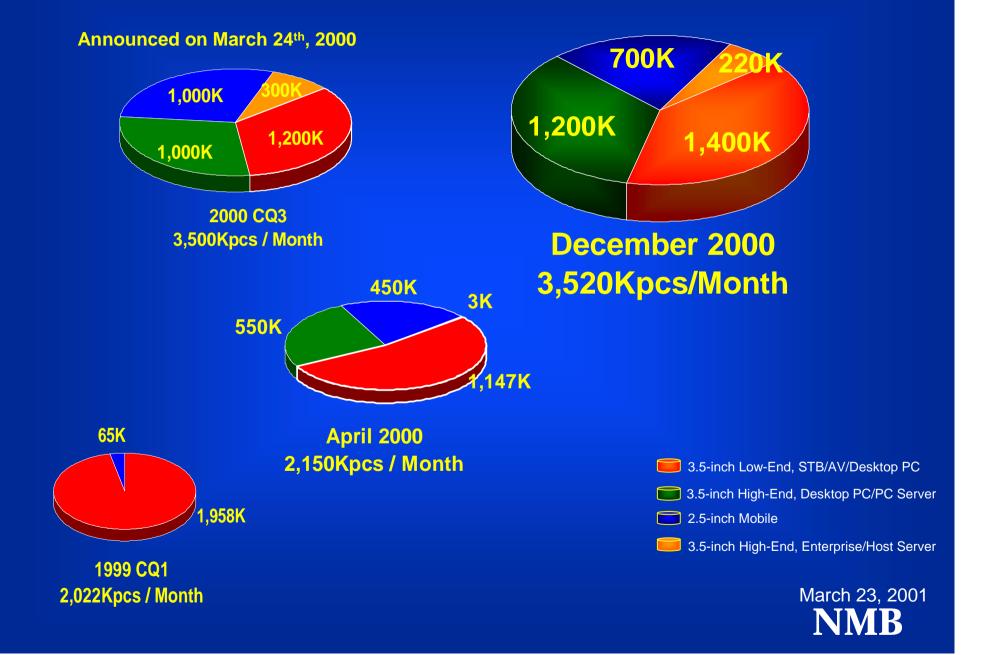
MINEBEA

~ HDD Spindle Motor Business, Now and Future ~

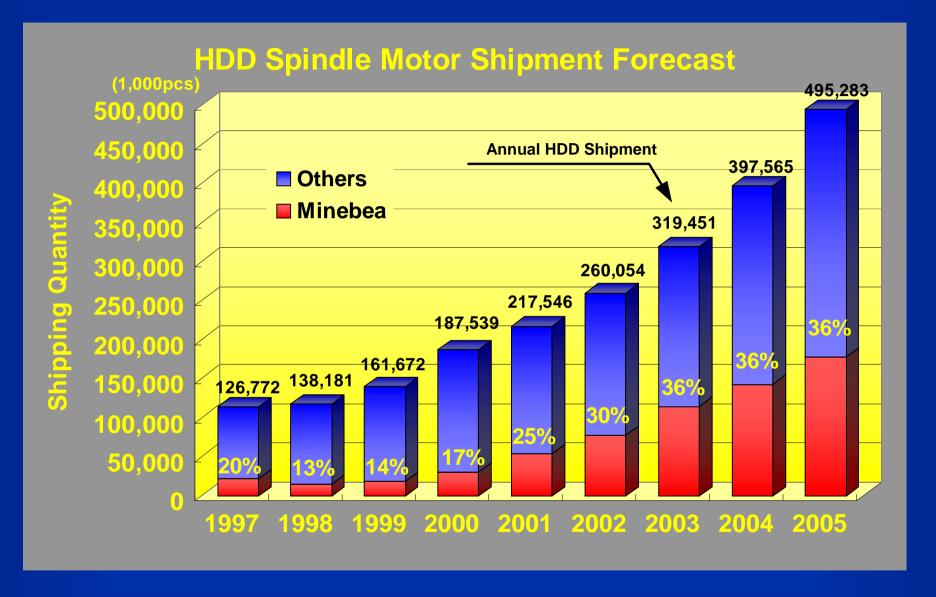
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- 5. Minebea's R&D and Engineering Organization
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 R&D Center Senior Manager Akio Okamiya

1. Production Results for CY2000



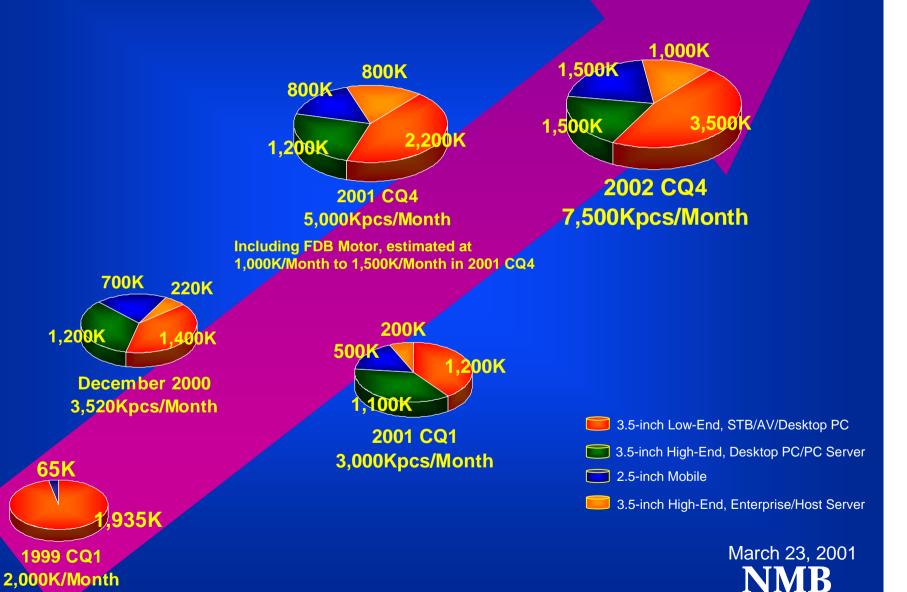
2. Spindle Motor Production Forecast



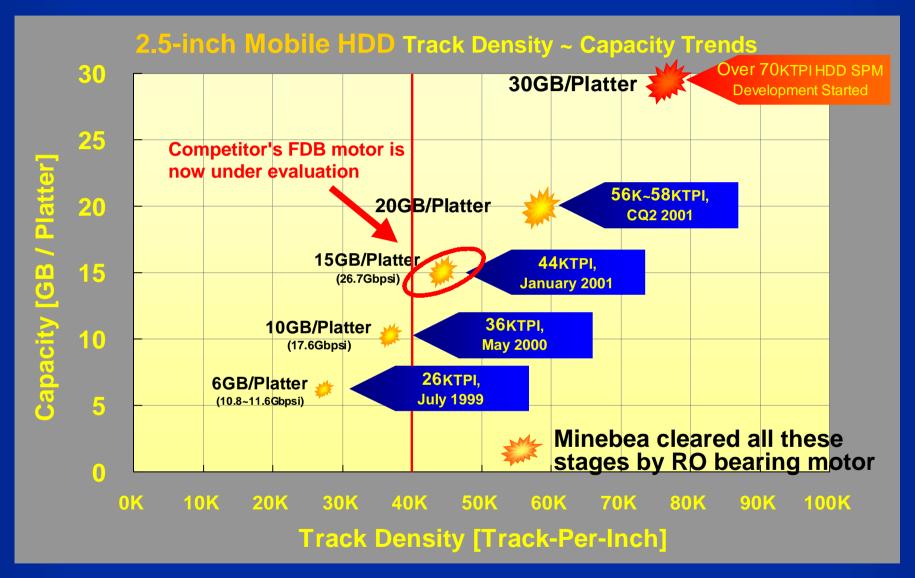
Annual HDD shipment quantity from Pixie Pinnacle Corporation

2. Spindle Motor Production Forecast

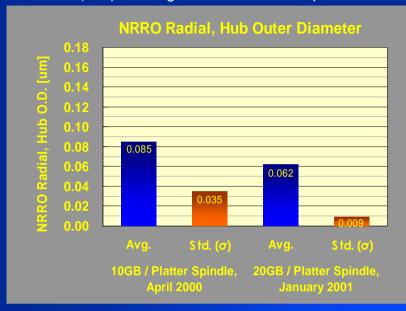
2003 10,000Kpcs/Month

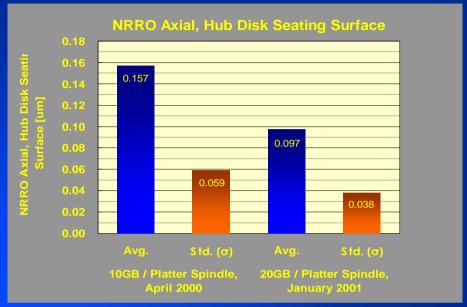


3. RO (Ball) Bearing Motor Precision Improvement and Production Quantity

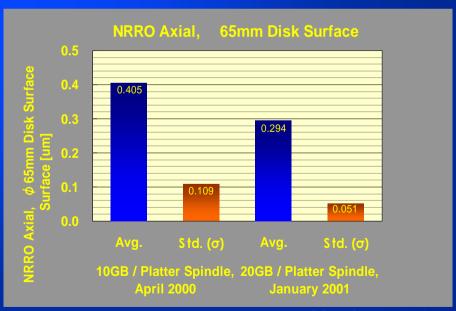


3. RO (Ball) Bearing Motor Precision Improvement and Production Quantity





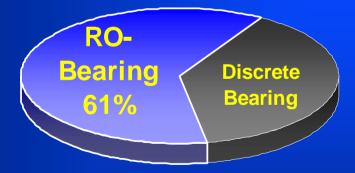
Minebea aims at further improvement in precision of RO Bearings.



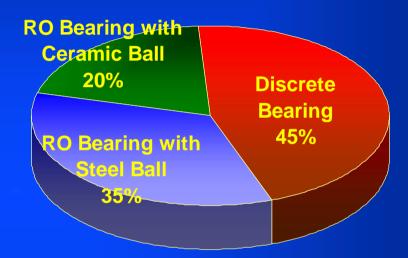
RO Bearing Motor Production Ratio

RO Bearing Motor
Production Quantity 1,920K
Ratio Of 55% in December 2000

Announced on March 24th, 2000



2000 CQ3 3,500Kpcs / Month



December 2000 3,520Kpcs/Month

FDB Motor Update (1)

Products:



For The Moment, FDB Motor Production Is For Seagate Type Only. Through This Production, Minebea Is Committed To Do Everything To Establish Reliability.



FDB Motor Update (2)

Production Capacity

At The Moment April 2001 And After

500K/Month 1,000K/Month

Current Production Quantity: 50K/Month ~ 100K/Month

Accumulated Capital Expenditure: 5 Billion Yen

(Machinery: 2 Billion Yen, Factory Building 3 Billion Yen)

Quality(Reliability), Cost Competitiveness, Supply Capability And Time-To-Market Activity Are Important When The Market Recognizes FDB Motors.

Minebea Thai Ltd.

New Facility for HDD Spindle Motor & Fluid Dynamic Bearing

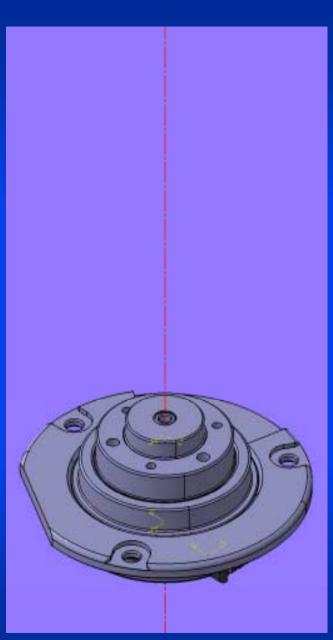




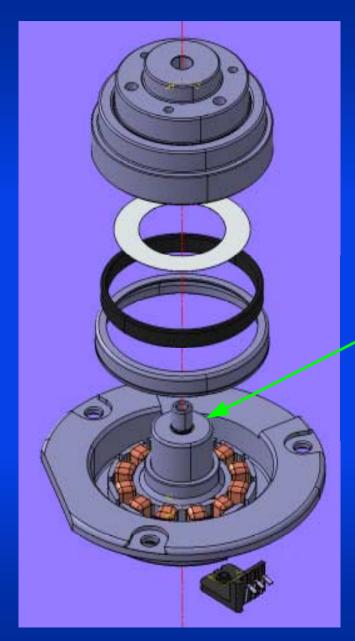




An Example of Single-Plate FDB motor for 3.5inch Low-End, STB/AV/Desktop PC



An Example of Single-Plate FDB motor for 3.5inch Low-End, STB/AV/Desktop PC

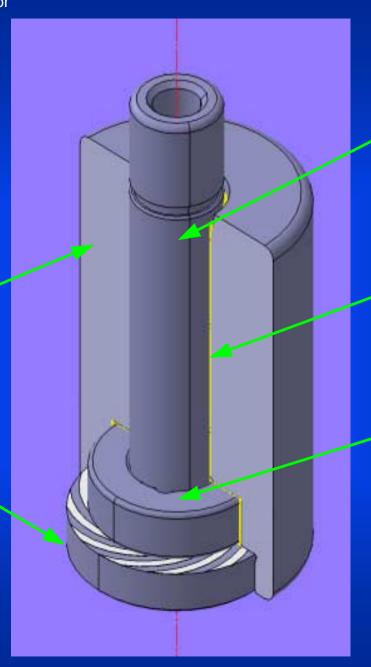


FDB

An Example of Single-Plate FDB motor for 3.5inch Low-End, STB/AV/Desktop PC

Sleeve

Counterplate

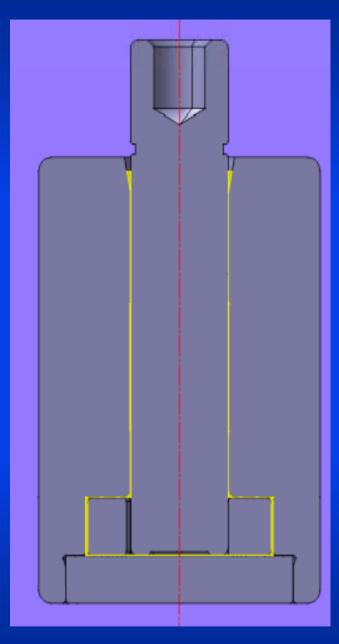


Shaft

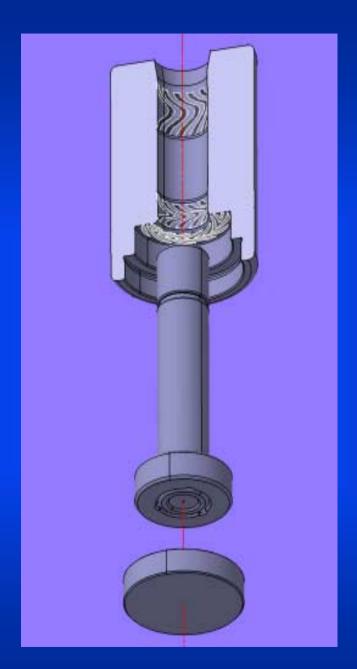
Oil

Thrustplate

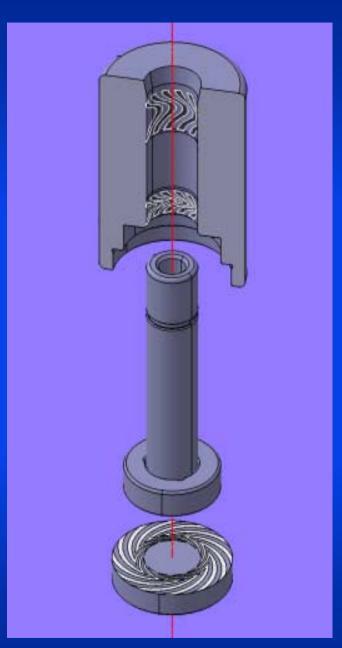
An Example of Single-Plate FDB motor for 3.5inch Low-End, STB/AV/Desktop PC



An Example of Single-Plate FDB motor for 3.5inch Low-End, STB/AV/Desktop PC



An Example of Single-Plate FDB motor for 3.5inch Low-End, STB/AV/Desktop PC





R&D

- Cleanliness Technology
- •Material Science
- •Tribo ogy
- Reliability

Thailand

Mass Production



Germany

- Product Design
- Product Peyslopment
- •Tool/Eq (ii) n e/t Development
- •Electrical/Software Development.
- Production Engineering
- Quality Engineering
- Pilot Production

Motor Engineers: 100

R&D Engineers: 76



Japan

- Planning
- Product Design
- •Product De Copment
- Tool/Equipment
- Electrical/Software Development
- Production Engineering
- Quality Engineering

March 23, 2001

NMB

5. Minebea's R&D and It's Engineering Organization











5. Minebea's R&D and It's Engineering Organization

Precision Motors Deutsche Minebea GmbH "PMDM"













- 1. Minebea's HDD spindle motor business is growing steadily.
- 2. The mainstream of Minebea's spindle motor business in 2001 is RO bearing motors.
- 3. Minebea's FDB motor has advantages in both productivity and reliability.
- 4. Minebea sees that FDB motors will be recognized in the market in CQ3 2001 and after.
- 5. RO bearings have made a big advance in performance during the past 12 months.
- 6. Minebea is able to manufacture and supply HDD spindle motors with any kinds of bearings, discrete ball bearing, RO ball bearing with steel or ceramic balls, or fluid dynamic bearing.