

## **Machined Components**

Bearings and Bearing-Related Products

**Miniature ball bearings**

**Small-sized ball bearings**

**Integrated-shaft ball bearings**

**Rod-end bearings**

**Spherical bearings**

**Roller bearings**

**Journal bearings**

**Pivot assemblies**

**Tape guides**

Other Machined Components

**Aerospace/automotive fasteners**

**Special machined components**

**Magnetic clutches and brakes**

# Minebea Up Close

53

## **Electronic Devices and Components**

Rotary Components

**HDD spindle motors**

**Fan motors**

**Hybrid-type stepping motors**

**PM-type stepping motors**

**Brush DC motors**

**Vibration motors**

**Brushless DC motors**

**VR resolvers**

Other Electronic Devices and Components

**PC keyboards**

**Speakers**

**Electronic devices**

**MOD drive subassemblies**

**Lighting devices for LCDs**

**Magnetic heads for FDDs**

**Backlight inverters**

**Measuring components**

**Strain gauges**

**Load cells**

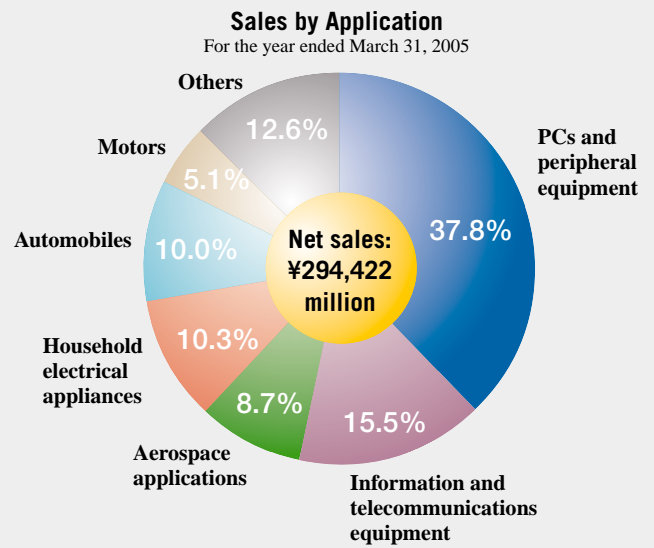
## Principal Products

### Applications

Minebea is the world's largest manufacturer of small ball bearings, up to 22mm in external diameter, and has a global market share in excess of 60%. The Company also manufactures a broad range of small motors and other electronic components for which it also enjoys a significant competitive advantage.

Bearings, the core product group in Minebea's Machined Components business segment encompasses standard ball bearings; integrated-shaft ball bearings and RO bearings, for high-end applications; and fluid dynamic bearings, which deliver outstanding quietness and robustness. The Company is positioned to respond swiftly and accurately to customers' needs in terms of quality, manufacturing cost, delivery time and supply capabilities for all of these products. Minebea is also a leading global manufacturer of bearings for highly demanding applications, such as rod-end and spherical bearings, which are used primarily by the aerospace industry.

Small motors—the mainstay of Minebea's Electronic Devices and Components business segment—include HDD spindle, fan and stepping motors, which maximize the ultraprecision machining and mass production technologies Minebea has accumulated as a manufacturer of small bearings and have given the Company outstanding competitiveness in the electronics market. This competitiveness is also evident in other products in this segment, including PC keyboards and measuring components.



#### Miniature and Small-Sized Ball Bearings



Each ball bearing comprises an outer ring, inner ring, balls, retainers, shields and snap rings. Essential to high-precision motors and other rotary components, ball bearings determine rotational accuracy. The average motor contains two ball bearings. Minebea manufactures more than 8,500 different types of miniature and small-sized ball bearings, most of which have external diameters of 22mm or less.

#### RO Bearings



RO bearings are high-precision bearings developed by Minebea for use in HDD spindle motors. Each RO bearing features two raceways on the inside of the outer ring and one each on the shaft and the inner ring fitted on the shaft, essentially combining the functions of two bearings in one. In addition to preventing misalignment and minimizing Non-Repeatable Run Out (NRRO), RO bearings facilitate more compact motor designs.

#### Fluid Dynamic Bearings



In an fluid dynamic bearing, a thin layer of oil or other lubricant is injected between the shaft and sleeve. The structure of the bearing features a rotating shaft, which generates a hydrodynamic force, causing the shaft to float. The noncontact construction of this bearing makes it particularly suited for improving rotational accuracy and enhancing quietness and robustness. The ultraprecision machining and mass production technologies Minebea has cultivated as a manufacturer of ball bearings also ensure a sharp competitive edge in terms of quality and manufacturing costs of fluid dynamic bearings.

#### Integrated-Shaft Ball Bearings



An integrated-shaft ball bearing has two raceways on the shaft, allowing the integration of the inner ring and shaft of two ball bearings. This facilitates more precise rotation than is possible with two independent ball bearings, making integrated-shaft ball bearings particularly suited to applications such as cylinder units for video cameras.

#### Pivot Assemblies



Pivot assemblies are fitted into the base of actuators to position HDD magnetic heads. Minebea enjoys the top share of the global market for these components. Standard pivot assemblies combine one or two ball bearings between a shaft and a graded sleeve.

#### Journal Bearings



Journal bearings are used in helicopters, primarily in the main rotor axes, and landing gear for fixed wing aircraft.

#### Rod-End Bearings



Used in aircraft components, such as wing flaps, engine and wing mounts and hatches, rod-end bearings function as joints. These bearings are also used extensively in helicopters, trains and automobiles.

#### Precision Machined Parts for Aerospace Use

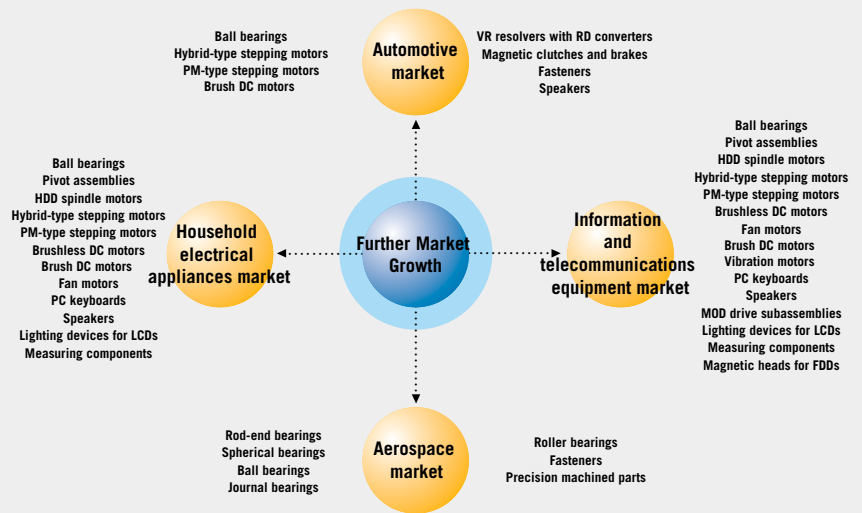


These parts combine bearings and other machined components and are used primarily to join aircraft parts together.

## Markets

When Minebea started out, it primarily supplied bearings for use in aircraft instruments and dental handpieces. The advent of the videocassette recorder (VCR) in the 1970s, OA equipment in the 1980s and PCs and information and telecommunications equipment in the 1990s, however, spurred market expansion and demands for ever-higher performance, a trend that boosted demand for Minebea's ball bearings, small motors and other ultraprecision components.

In addition to continued growth, these markets are expected to see demand rise for products that offer increased energy efficiency, safety and convenience. Accordingly, demand for precision motors and control sensors is rising, particularly from manufacturers of automobiles, information and telecommunications equipment—such as cellular phones and mobile devices—and digital household electrical appliances. Accordingly, Minebea expects new opportunities to maximize the competitive edge afforded by its ultraprecision machining and mass production technologies to enhance its responsiveness and cultivate customers in these important markets.



### Hybrid-Type Stepping Motors



These motors rotate at fixed angles by digitally controlled electronic pulses and are used in the paper-feeding devices of printers, copy machines, fax machines and similar equipment. Hybrid-type stepping motors combine a rotor with a permanent magnet and a magnetic body and use ball bearings. PM-type stepping motors use a permanent magnet as a rotor and contain no ball bearings.

### PM-Type Stepping Motors



### Fan Motors



Fan motors are used to cool the inside of PCs and other OA equipment by directing heat outside.

### PC Keyboards



Membrane switches, frames, cases and other key components are manufactured in-house. Minebea supplies keyboards on an original equipment manufacturer (OEM) basis to leading global PC manufacturers for use in desktop and notebook PCs.

### HDD Spindle Motors



HDD spindle motors are what cause the disks in HDDs to rotate. The precision of HDD spindle motors determines the capacity and speed of HDDs, making these components critical to HDD performance. Accordingly, HDD spindle motors must offer superior performance in terms of rotational speed and low NRRO. Minebea manufactures ball bearings, including RO bearings, and FDBs for HDD spindle motors in-house, giving it a sharp competitive edge in this key market.

### HDD Spindle Motors with Fluid Dynamic Bearings



### Lighting Devices for LCDs



Minebea manufactures lighting devices for LCDs used in cellular telephones, personal digital assistants (PDAs) and other applications. These lighting devices involve front and back lights, both of which comprise white light-emitting diode (LED) chips with micro-order prisms, facilitating unparalleled brightness and quality.

### Speakers/Speaker Boxes



Minebea capitalizes on its pressing and plastic injection-molding technologies to manufacture speakers. Speakers are also fitted into speaker boxes and supplied as units to leading global audio equipment manufacturers on an OEM basis.

# Minebea's Core Competencies

## Ultraprecision Machining Technologies

### Miniature and Small-Sized Ball Bearings: The Origin of Minebea's Ultraprecision Machining Technologies

The raceway roundness of the inner and outer rings for ultraprecision ball bearings manufactured by Minebea for use in applications requiring high precision, such as VCR cylinders and pivot assemblies for HDDs, is less than 0.05 micron. One micron is

1/1,000th of one millimeter—a particle of cigarette smoke is between 0.01 mm and 1.0 micron. Minebea's ability to mass produce ultraprecision machined products is the root of its competitive advantage.

An approach to production that ensures consistently superior-quality products from Minebea's 10 mass production bases worldwide

#### Snap Rings

Snap rings are C-shaped steel wires used to affix metal shields to outer rings.



Pressing

#### Shields

Shields are fitted onto outer rings to prevent foreign matter and dirt from penetrating and lubricants from escaping. Materials commonly used to manufacture shields include metal, rubber and resin.



Pressing

#### Retainers

Retainers are used to separate the balls housed between the inner and outer rings and keep them in place within the raceway. Retainers are usually made of metal or resin.



Pressing

#### Inner Rings

The inner ring has a raceway on the outside in which the balls roll. Inner rings are made from chrome or stainless steel.



Cutting  
Heat treatment  
Grinding  
Super finishing

#### Balls

Balls—usually between five and 13, although the number varies depending on the type and size of bearing—are housed between the inner and outer rings. The most prevalent materials are chrome and stainless steel, with ceramics also popular.



Cold forging  
Polishing  
Super finishing

#### Outer Rings

The outer ring of a ball bearing has a raceway on the inside, in which the balls roll, and grooves on the top and bottom which hold protective shields. Outer rings are made from the same materials as inner rings.



Cutting  
Heat treatment  
Grinding  
Super finishing

### Ultraprecision machining technologies and mass production of superior-quality products

The level of precision in each ball bearing production process is an essential factor in determining the quality of the finished

product. Minebea conducts all processes in-house, as well as manufactures the dies, jigs, tools and production and assembly equipment used therein. This ensures consistently superior-quality products from Minebea's 10 mass production bases worldwide.

A global network of ball bearing production facilities

#### Thailand

NMB Thai Ltd.



Pelmech Thai Ltd.  
NMB Hi-Tech Bearings Ltd.

#### Singapore

Pelmech Industries (Pte.) Ltd.



NMB Singapore Ltd.



Karuizawa Plant  
(Parent plant)



Production and maintenance of dies, jigs and tools



Production of pressed parts



Production of steel balls



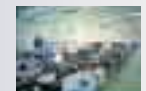
Cutting



Heat treatment



Grinding and polishing



Assembly

Minebea Electronics & Hi-Tech Components (Shanghai) Ltd.



China

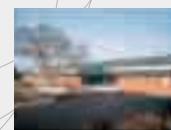
New Hampshire Ball Bearings, Inc.  
Chatsworth plant



United States



United States



United Kingdom

New Hampshire Ball Bearings, Inc.  
Peterborough plant

NMB-Minebea UK Ltd.  
Skegness plant

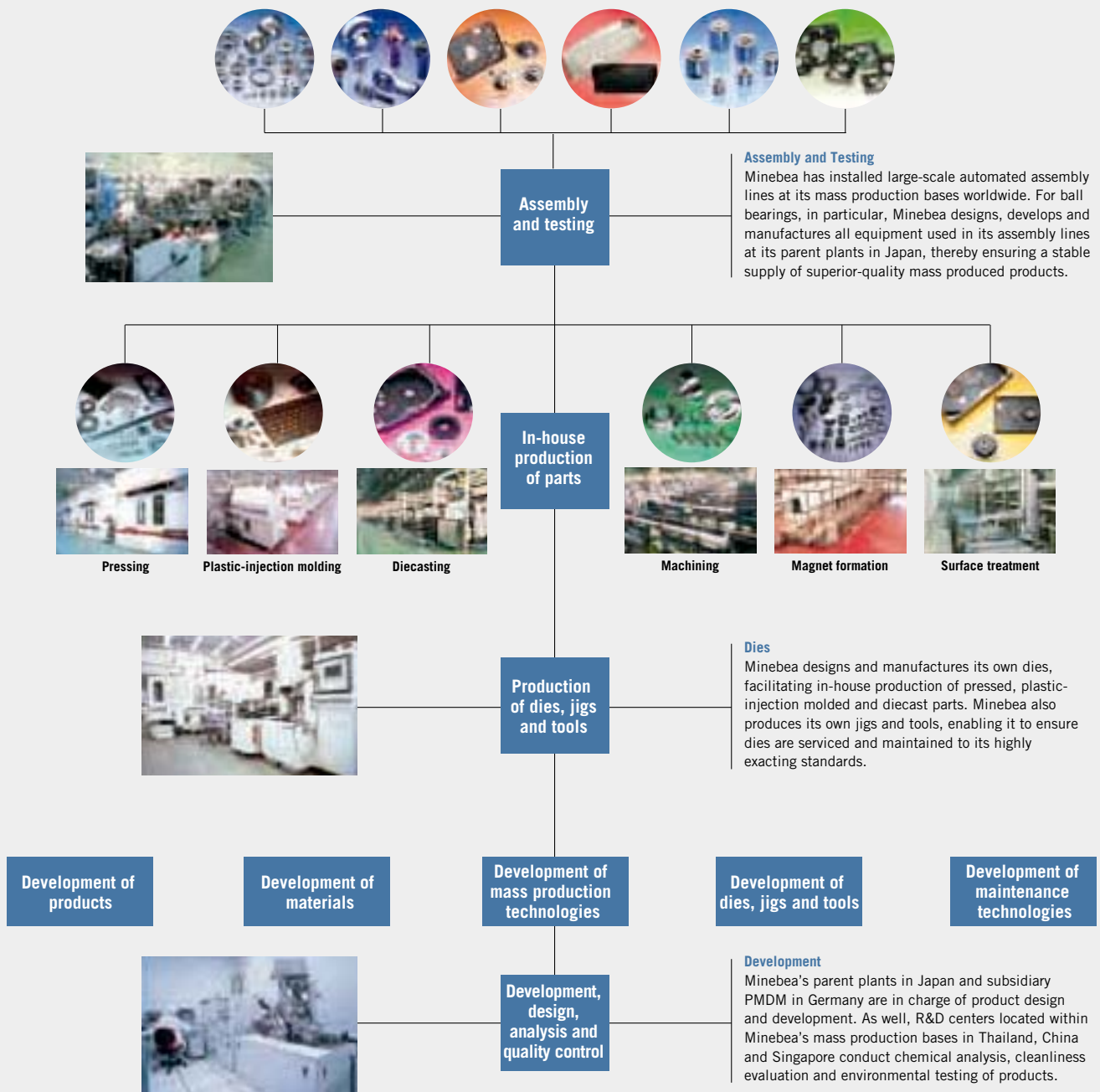
## Vertically Integrated Manufacturing System

Minebea's vertically integrated manufacturing system maximizes its ultraprecision machining technologies

The level of precision in each production process is an essential factor in determining the quality of the finished product. Minebea's vertically integrated manufacturing system enables it to conduct all

processes in-house—design and development; manufacture and maintenance of dies; production of pressed, plastic-injection molded, diecast and machined parts and ferrites; and final assembly. This system facilitates mass production of Minebea's ultraprecision components.

## Vertically Integrated Manufacturing System



## Mass Production Technologies

### Minebea's vertically integrated manufacturing system facilitates the use of its mass production technologies

Responding swiftly and effectively to the increasingly diverse needs of customers requires unparalleled superiority in terms of supply capabilities and manufacturing costs. All of Minebea's mass production facilities worldwide operate under the same vertically

integrated manufacturing system. Productive, organic links between facilities—especially those in Thailand, China and Singapore, which account for approximately 80% of the Minebea Group's production—the parent plants in Japan and global R&D bases ensure the effective integration of Minebea's vertically integrated manufacturing system and mass production technologies.



# Research and Development

Minebea has established four R&D bases worldwide to, respectively, promote the development of intellectual assets—a key to competitiveness; facilitate the sharing and use of these assets within the Group; enable a smooth transition from development to mass production; and conduct forward-looking R&D. Recently, Minebea absorbed its R&D Headquarters into the newly established Engineering Headquarters, a step that will reinforce technology sharing among Minebea Group companies, encourage forward-looking R&D—contributing to the cultivation of new core competencies—and strengthen coordination between R&D and production groups.



沪S(2005)155号

## Bearing-Related Products, Small Motors

### Precision Motors Deutsche Minebea GmbH (Germany)

HDD spindle motors and other small motors

- Product development
- Engineering
- Production of prototypes
- Quality evaluation



### R&D Centers (Thailand, China and Singapore)

Ball bearings, fluid dynamic bearings, pivot assemblies, HDD spindle motors, hybrid-type stepping motors, fan motors and other products

- Quality evaluation
- Cleanliness evaluation/management
- Development, production and evaluation/management of lubricants



### Karuizawa Plant/Minebea–Matsushita Motor Corporation (Karuizawa Plant) (Japan)

Ball bearings, fluid dynamic bearings, rod-end and spherical bearings, pivot assemblies, HDD spindle motors, hybrid-type stepping motors, fan motors and other products

- Product development
- Engineering
- Development of production technologies (mass production)
- Production of prototypes
- Quality evaluation



### NMB Technologies Corporation Technical Center (U.S.A.)

Ball bearings, motors and other products

- Quality evaluation for automotive components



### New Hampshire Ball Bearings, Inc. (U.S.A.)

Rod-end and spherical bearings

- Product development
- Engineering
- Quality evaluation



### NMB-Minebea UK Ltd. (United Kingdom)

Rod-end and spherical bearings

- Product development
- Engineering
- Quality evaluation



## Electronic Components

### Hamamatsu Plant/Minebea–Matsushita Motor Corporation (Hamamatsu Plant) (Japan)

PM stepping motors, DC brushless motors, DC spindle motors, MOD drive subassemblies, magnetic heads for FDDs, lighting devices

- Product development
- Development of magnets and other materials
- Engineering
- Development of production technologies (production of prototypes)



### Minebea–Matsushita Motor Corporation (Yonago Plant) (Japan)

DC brush motors, vibration motors

- Product development
- Engineering



## Development of Electronics Technologies and Related Products

### NMB-Minebea GmbH Electronics Engineering Centre Europe (Germany)



## PC Keyboards

### NMB Technologies Corporation (U.S.A.)

PC keyboards

- Quality evaluation



### Keyboard Business Unit (Japan)

PC keyboards

- Product development
- Engineering
- Quality evaluation



## Speakers

### Speaker Business Unit (Japan)

Speakers

- Product development
- Engineering
- Quality evaluation



## Measuring Components

### Measuring Components Business Unit (Japan)

Strain gauges, load cells and other measuring components

- Product development
- Engineering
- Production of prototypes
- Quality evaluation



## Fasteners

### Fujisawa Plant (Japan)

Fasteners

- Product development
- Engineering
- Quality evaluation



## Defense-Related Special Parts

### Omori Plant (Japan)

Defense-related special parts

- Product development
- Engineering
- Quality evaluation



## A History of Achievements

- 1951 | 7 Nippon Miniature Bearing Co., Ltd., Japan's first specialized manufacturer of miniature ball bearings, is incorporated in Itabashi-ku, Tokyo.
- 1956 | 10 The Company relocates its headquarters to Nihonbashi-Kabuto-cho, Chuo-ku, Tokyo, and its factory to Aoki-cho, Kawaguchi, Saitama.
- 1959 | 6 A new plant is established at Aoki-cho, Kawaguchi, Saitama, to serve as the Company's integrated headquarters and factory.
- 1962 | 11 A representative office is set up in the United States to cultivate the U.S. market.
- 1963 | 3 A plant is established in Karuizawa, Nagano. Some operations are relocated to the Karuizawa Plant.
- 1965 | 7 The Kawaguchi Factory is closed and its equipment is conveyed to Karuizawa. The Company's headquarters is shifted from Kawaguchi, Saitama, to Miyota-machi, Kitasaku-gun, Nagano.
- 1967 | 3 A representative office is set up in London to promote business in Europe.
- 1968 | 9 Subsidiary Nippon Miniature Bearing Corporation (the present NMB Technologies Corporation) is established in Los Angeles, California.
- 1971 | 4 Sales subsidiary NMB (U.K.) Ltd. is established in the United Kingdom.
- | 5 The Company's stock is listed on the first sections of the Osaka and Nagoya stock exchanges.
- | 9 The Company acquires the U.S. firm Reed Instrument Corp. (the present Chatsworth Plant of New Hampshire Ball Bearings, Inc.) from SKF, Inc., of Sweden and commences production in the United States.
- 1972 | 2 Manufacturing subsidiary NMB Singapore Ltd. is established in Singapore. (Production begins in 1973.)
- 1974 | 9 The Company acquires Shinko Communication Industry Co., Ltd., a major strain gauge manufacturer listed on the Second Section of the Tokyo Stock Exchange.
- 1975 | 1 The Company acquires U.S. company IMC Magnetics Corp., a listed manufacturer of small precision motors.
- | 7 The Company acquires a leading fastener producer, Tokyo Screw Co., Ltd. (the present Fujisawa Plant), and an electromagnetic clutch manufacturer, Shin Chuo Kogyo Co., Ltd. (the present Omori Plant), both of which are listed on the Second Section of the Tokyo Stock Exchange.
- 1977 | 9 The Company acquires Hansen Manufacturing Co., Inc. (the present Hansen Corporation), which is, at the time, the motor manufacturing division of Mallory Corp., a U.S. multinational.
- | 10 Sales subsidiary Nippon Miniature Bearing GmbH (the present NMB-Minebea-GmbH) is established in Germany.
- 1980 | 3 The Company acquires the Singapore factory of Koyo Seiko Co., Ltd., and establishes Pelmec Industries (Pte.) Ltd. to manufacture small-sized ball bearings.
- | 8 Manufacturing subsidiary NMB Thai Ltd. is established in Thailand. (Production begins in 1982.)
- 1981 | 1 The marketing division of the Company is spun off as subsidiary NMB (Japan) Corporation, which is charged with integrating marketing operations for all manufacturing companies in the Minebea Group.
- | 10 The Company absorbs four of its manufacturing affiliates—Tokyo Screw Co., Ltd., Shinko Communication Industry Co., Ltd., Shin Chuo Kogyo Co., Ltd., and Osaka Motor Wheel Co., Ltd.—and changes its name to Minebea Co., Ltd.
- 1982 | 9 Sales subsidiary NMB Italia S.r.L. is established in Italy.
- 1983 | 3 The Company acquires a cooling fan manufacturer, Kondo Electric Works Ltd. (the present NMB Electro Precision, Inc.).
- 1984 | 8 Two manufacturing subsidiaries, Minebea Thai Ltd. and Pelmec Thai Ltd., are established in Thailand.
- 1985 | 3 The Company acquires New Hampshire Ball Bearings, Inc., a listed U.S. ball bearing manufacturer.

### Minebea is Incorporated as a Small Factory in Tokyo

Minebea was incorporated in Itabashi-ku, Tokyo, in 1951, as Nippon Miniature Bearing Co., Ltd.—Japan's first specialized manufacturer of miniature ball bearings. Initially, the Company had 10 employees. In 1956, Minebea relocated to Saitama. With the aim of substantially expanding its production capacity, in 1963 the Company built a new, large-scale factory in Karuizawa, Nagano, that later became the Karuizawa Plant. In 1965, the Company shifted all production to the Karuizawa Factory. In subsequent years, the Company's operations expanded rapidly, reflecting rising demand and the increasing diversification of its product lineup. Because most production processes were still manual, the Company's payroll increased significantly. Prompted by the realization that it would be unable to secure employees in Japan—a consequence of rapid growth in Japan's manufacturing sector and its own relatively low profile—Minebea decided to build its first overseas factory, in Asia.

### First Overseas Production Base is Established through U.S. Acquisition

In the latter half of the 1960s, approximately 70% of the ball bearings manufactured at the Karuizawa Plant were exported to the U.S. aerospace market and accounted for approximately 40% of the U.S. market for aerospace-use ball bearings. With the aim of protecting domestic bearing manufacturers, the U.S. government introduced legislation prohibiting overseas firms from supplying defense-related products. In response, in 1971 Minebea acquired a local subsidiary of Sweden's SKF—the world's largest bearing maker—and launched production in the United States.

### Mass Production is Launched in Singapore

Singapore's ample labor force, status as an English-speaking country and official efforts to encourage foreign investment prompted Minebea to choose the country in 1972 for its first overseas mass production facility. The Singapore Factory began operating in 1973 and continued to serve as Minebea's principal facility for mainstay products until late in the 1970s, when the flood of foreign firms operating in the country and the imposition of restrictions on the use of non-Singaporean laborers again prompted concern over securing employees and the hunt for another country in which to establish a mass production base.



- 1986 | 9 The Company acquires the Miami Lakes operations of Harris Corporation, a U.S. manufacturer of switching power supplies.
- 1986 | 5 The R&D center and subsidiary Minebea Electronics Co., Ltd., are established in Asaba-cho, Iwata-gun (the present city of Fukuroi), Shizuoka.
- 1987 | 5 Manufacturing joint venture Thai Ferrite Co., Ltd. (the present Power Electronics of Minebea Co., Ltd.), is established in Thailand.
- 1988 | 2 The Company acquires Rose Bearings Ltd., (the present NMB-Minebea UK Ltd.) a U.K. manufacturer of rod-end and spherical bearings.
- 1988 | 3 Sales subsidiary NMB Technologies, Inc. (the present NMB Technologies Corporation), is established in the United States to coordinate sales and marketing of Minebea's electronic devices.
- 1988 | 3 Manufacturing joint venture Minebea Electronics (Thailand) Co., Ltd., is established.
- 1988 | 12 Manufacturing subsidiaries NMB Hi-Tech Bearings Ltd. and NMB Precision Balls Ltd. are established in Thailand.
- 1989 | 1 Marketing subsidiary NMB France S.a.r.l. (the present NMB Minebea S.a.r.l.) is established.
- 1990 | 10 Papst-Minebea-Disc-Motor GmbH (the present Precision Motors Deutsche Minebea GmbH), a joint venture with Papst-Motoren GmbH & Co. KG, is established in Germany to manufacture HDD spindle motors.
- 1990 | 11 Rose Bearings Ltd., (the present NMB-Minebea UK Ltd.) in the United Kingdom, commences production of ball bearings at its Skegness plant.
- 1992 | 2 The Company absorbs Sorensen Ltd. and reestablishes it as Minebea Electronics (UK) Ltd., a manufacturer of switching power supplies in Scotland.
- 1993 | 8 Joint venture agreement with Papst-Motoren GmbH & Co. KG of Germany is cancelled. The Company acquires all outstanding shares in Papst-Minebea-Disc-Motor GmbH and changes the company's name to Precision Motors Deutsche Minebea GmbH (PMDM).
- 1994 | 4 Sales and R&D subsidiary Minebea Trading Pte. Ltd. (the present Minebea Technologies Pte. Ltd.) is established in Singapore.
- 1994 | 4 Manufacturing subsidiary Minebea Electronics & Hi-Tech Components (Shanghai) Ltd. is established in China.
- 1996 | 8 A vertically integrated ball bearing production facility—Minebea's largest to date—commences operations in Shanghai.
- 1996 | 10 U.K. subsidiary NMB (U.K.) Ltd. establishes a new plant in Inchinnan, Scotland.
- 1999 | 3 The Company commences quality evaluation and testing at the NMB Corporation Technical Center in the United States.
- 1999 | 7 U.S. subsidiaries NMB Corporation and NMB Technologies, Inc., merge to form NMB Technologies Corporation.
- 2000 | 3 The Company acquires Kuen Dar (M) Sdn. Bhd., a Malaysian speaker box manufacturer.
- 2001 | 2 A controlling interest in Actus Corporation, a furniture and interior decor product sales subsidiary, is sold to TRS Co., Ltd.
- 2002 | 8 Huan Hsin Holdings Ltd., of Singapore, and Shen Ding Pte. Ltd.—a joint venture between Minebea and Huan Hsin—establishes PC keyboard manufacturing subsidiary Shanghai Shunding Technologies Ltd. in China.
- 2002 | 8 Minebea establishes sales company Minebea (Hong Kong) Ltd. in China.
- 2002 | 9 Minebea establishes sales companies Minebea (Shenzhen) Ltd. and Minebea Trading (Shanghai) Ltd. in China.
- 2004 | 4 Minebea establishes joint venture Minebea-Matsushita Motor Corporation with Matsushita Electric Industrial Co., Ltd., with the aim of integrating the fan motor, stepping motor, vibration motor and brush DC motor businesses of the two parent companies.
- 2004 | 7 Subsidiary NMB-Minebea UK Ltd. establishes wholly owned subsidiary NMB Minebea Slovakia s.r.o. in the Slovak Republic and later shifts printing of Minebea's European-language PC keyboards to the new company.

## Production in Thailand

Minebea's reasons for selecting Thailand for its second overseas mass production base included the country's abundant supply of workers, the professionalism of Thai employees at its Singapore Factory, the Thai government's efforts to attract component manufacturers and its Buddhist traditions and history of friendly relations with Japan. Realizing that if it took the same approach in Thailand as it had in Japan and Singapore, it would eventually face the same problems securing employees and expanding production capacity, Minebea chose to locate initially in rural Ayutthaya. Since then, the Company has established three additional plants in rural areas. Thailand is currently Minebea's largest mass production base, accounting for approximately 50% of Group production.

### Minebea's Thai Operations

Net sales:	(Year ended March 31, 2005)	¥156,347 million
	(As of March 31, 2005)	
Cumulative investment:		¥165,652 million
Total site space:		1,466,032 meters <sup>2</sup>
Total factory floor space:		372,519 meters <sup>2</sup>

## Operations in China: The Market of the Future

To expand its production capacity and take advantage of the growing Chinese market, in 1994 Minebea established and commenced operations at subsidiary Minebea Electronics & Hi-Tech Components (Shanghai) Ltd., in Shanghai. Building on expertise accumulated through operations in five countries, in 1996 the Company completed a state-of-the-art facility that is the world's largest vertically integrated production facility for miniature and small-sized ball bearings and Minebea's second largest mass production base.

In 2002, Minebea established Shen Ding Pte. Ltd., a joint venture with Huan Hsin Holdings Ltd., of Singapore, and Shanghai Shunding Technologies Ltd., a PC keyboard manufacturing subsidiary of Shen Ding. Production at Shanghai Shunding Technologies commenced in August 2003. By the end of 2005, Minebea plans to shift PC keyboard manufacturing operations currently in Thailand to Shanghai Shunding Technologies.

### Minebea's China Operations

Net sales:	(Year ended March 31, 2005)	¥38,880 million
	(As of March 31, 2005)	
Cumulative investment:		¥59,292 million

	Minebea Electronics & Hi-Tech Components (Shanghai) Ltd.	Shanghai Shunding Technologies Ltd.
Total site space:	495,834 meters <sup>2</sup>	47,425 meters <sup>2</sup>
Total factory floor space:	89,299 meters <sup>2</sup>	45,300 meters <sup>2</sup>

## Directors, Auditors and Executive Officers

### Representative Director, President and Chief Executive Officer



Takayuki Yamagishi

### Directors and Senior Managing Executive Officers



Yoshihisa Kainuma  
Chief of Operations Headquarters



Tosei Takenaka  
Head of Information Motor  
Business Unit  
Representative Director and  
President of Minebea-Matsushita  
Motor Corporation



Ryusuke Mizukami  
Chief of Engineering Headquarters  
Officer in Charge of Environmental  
Preservation



Koichi Dosho  
Chief of Sales Headquarters

### Directors and Managing Executive Officers



Hiroharu Katogi  
Chief of Administration Headquarters  
Head of Business Administration and  
of Information Systems Division



Eiichi Kobayashi  
Chief of Manufacturing Headquarters



Akihiro Hirao  
Deputy Chief of Engineering  
Headquarters  
Head of Defense-Related Special  
Parts Business Unit

### Independent Directors



Chanchai Leetavorn  
Chairman, Asia Credit Plc.



Takashi Matsuoka  
Managing Director, Keiaisha Co., Ltd.

### Standing Corporate Auditors

Shinichi Mori  
Yoshinori Amano

**Standing External Corporate Auditor**  
Tsukasa Oshima

**External Corporate Auditor**  
Isao Hiraide

### Managing Executive Officers

Yukio Shimizu  
Deputy Chief of Sales Headquarters

Susumu Fujisawa  
General Manager of Regional Affairs for China

Akio Okamiya  
Deputy Chief of Engineering Headquarters  
Head of Tribology, Clean Technology Development  
Division

Hiroyuki Yajima  
Head of Ball Bearing Business Unit

Sakae Yashiro  
Deputy Chief of Administration Headquarters  
Head of Finance Division and Accounting Division

Masayoshi Yamanaka  
General Manager of Regional Affairs for South East Asia

Shunji Mase  
Deputy Chief of Operations Headquarters  
Head of Personnel & General Affairs Division

Hiroataka Fujita  
Deputy Chief of Manufacturing Headquarters  
Head of Electronic Device Business Unit

### Executive Officers

Sadahiko Oki  
Head of Internal Auditing Office

Takuya Naka  
Head of Legal Division of Operations Headquarters

Motoyuki Niijima  
Head of Measuring Components Business Unit

Kunio Shimba  
Head of Spindle Motor Business Unit

Junichi Mochizuki  
Deputy Chief of Sales Headquarters  
Deputy Head of Ball Bearing Business Unit

Morihiro Iijima  
Deputy Chief of Operations Headquarters  
Head of Corporate Planning Division

Mamoru Kamigaki  
Head of Procurement Division of Operations  
Headquarters

Takashi Aiba  
Deputy Chief of Manufacturing Headquarters  
General Manager of Accounting Department of Karuizawa  
Plant, Accounting Division of Administration  
Headquarters

Daishiro Konomi  
General Manager of Regional Affairs for Europe

Tatsuo Matsuda  
Head of Domestic Sales Division of Sales Headquarters

Note: Messrs. Chanchai Leetavorn and Takashi Matsuoka are independent directors as required under Article 188, Paragraph 2, item 7-2 of the Japanese Commercial Code. Messrs. Tsukasa Oshima and Isao Hiraide are external corporate auditors as required under Article 18, Paragraph 1, of the Law for Special Exceptions to the Commercial Code concerning Audit, etc., of Corporations.

(As of July 28, 2005)

# Organization

